and

CLAIMS

What is claimed is:

 A method for forming an oxide-nitride-oxide structure in one chamber, the method comprising the steps of:

providing a substrate;

forming a first oxide layer on said substrate;

forming a first buffer layer on said first oxide layer;

forming a silicon nitride layer on said first buffer layer;

forming a second buffer layer on said silicon nitride layer;

forming a second oxide layer on said second buffer layer.

- The method according to claim 1, wherein said first oxide layer is formed by introducing silane gas and nitrogen oxide gas.
- 3. The method according to claim 1, wherein said first buffer layer is silicon oxynitride (SiON) layer.
 - 4. The method according to claim 3, wherein said first buffer layer is formed by introducing silane (SiH $_4$), nitrogen oxide (N $_2$ O) and ammonia (NH $_3$) gas.

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- 5. The method according to claim 1, wherein said silicon nitride layer is formed by introducing silane (SiH_4) and ammonia (NH_3) gas.
- 6. The method according to claim 1, wherein said second buffer layer is silicon oxynitride (SiON) layer.
- 7. The method according to claim 6, wherein said second buffer layer is formed by introducing silane (SiH₄), nitrogen oxide (N₂O) and ammonia (NH₃) gas.
- 8. The method according to claim 1, wherein said second oxide layer is formed by introducing silane (SiH_4) gas and nitrogen oxide (N_2O) gas.
- The method according to claim 1, wherein said oxide-nitride-oxide structure is formed in one wafer.
- 20 10. A method for forming an oxide-nitride-oxide structure, the method comprising the steps of:

providing a substrate;

forming a first oxide layer on said substrate;

forming a first buffer layer on said first oxide layer;

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forming a silicon nitride layer on said first buffer layer; forming a second buffer layer on said silicon nitride layer; and

forming a second oxide layer on said second buffer layer, wherein said above-mentioned layer is formed in one chamber and in one wafer.

- The method according to claim 10, wherein said ONO structure is formed by low pressure chemical vapor deposition (LPCVD) method.
- 12. The method according to claim 10, wherein said first oxide layer is formed by introducing silane gas and nitrogen oxide gas.
- The method according to claim 10, wherein said first buffer layer is silicon oxynitride (SiON) layer.
- The method according to claim 13, wherein said firstbuffer layer is formed by introducing silane, nitrogen oxide and ammonia gas.
 - 15. The method according to claim 10, wherein said silicon nitride layer is formed by introducing silane and ammonia

gas.

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- The method according to claim 10, wherein said second buffer layer is silicon oxynitride (SiON) layer.
- 17. The method according to claim 16, wherein said second buffer layer is formed by introducing silane, nitrogen oxide and ammonia gas.
- 18. The method according to claim 10, wherein said second oxide layer is formed by introducing silane gas and nitrogen oxide gas.
- 19. A method for forming an oxide-nitride-oxide structure, the method comprising the steps of:

providing a substrate;

forming a first oxide layer on said substrate, wherein said first oxide layer is formed by introducing silane gas and nitrogen oxide gas;

forming a first silicon oxynitride layer on said first oxide layer, wherein said first buffer layer is formed by introducing by introducing silane, nitrogen oxide and ammonia gas;

forming a silicon nitride layer on said first buffer layer, wherein said silicon nitride layer is formed by introducing silane and 5

ammonia gas;

forming a second silicon oxynitride layer on said silicon nitride layer, wherein said second buffer layer is formed by introducing silane, nitrogen oxide and ammonia gas; and

forming a second oxide layer on said second buffer layer, wherein said second oxide layer is formed by introducing silane gas and nitrogen oxide gas, and wherein said above-mentioned layer is formed in one chamber and in one wafer.